


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 <p>4213</p> <p>Accredited to ISO/IEC 17025:2005</p>	<h3>Trescal EMS – Rolls Royce</h3> <p>Issue No: 013 Issue date: 23 August 2017</p>	
	<p>Unit 2, Riverside Road Pride Park Derby DE24 8HY</p>	<p>Contact: Richard Parker Tel: +44 (0) 1332 238102 E-Mail: richard.parker@trescal.com Website: www.trescal.com</p>

Testing performed by the Organisation at the locations specified below

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code
<p>Address Trescal EMS - Rolls Royce Unit 2, Riverside Road Pride Park Derby DE24 8HY</p> <p>Local contact Richard Parker Tel: +44 (0)1332 238102 Email: richard.parker@trescal.com Website: www.trescal.com</p>	Dimensional Testing	Pride Park
<p>Address Trescal EMS - Rolls Royce Inchinnan Drive Renfrewshire PA4 9AF</p> <p>Local contact Graham Maxwell Tel: +44 (0)141 626 8540 Email: graham.maxwell@rolls-royce.com Website: www.trescal.com</p>	Dimensional Testing	Inchinnan
<p>Address Trescal EMS – Rolls Royce Calibration Laboratory Radial Park Rd Washington Tyne & Wear NE38 9DA</p> <p>Local contact Per Watson / Steve Jones Tel: +44 (0) 191 297 3023 Email: per.watson@trescal.com Website: www.trescal.com</p>	Dimensional Testing	Washington



4213

Accredited to
ISO/IEC 17025:2005

Schedule of Accreditation
issued by
United Kingdom Accreditation Service
2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

Trescal EMS - Rolls Royce
Issue No: 013 Issue date: 23 August 2017

Testing performed by the Organisation at the locations specified

DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<p>General dimensional measurements with best measurement capability of:</p> <p>Length, Diameter and Position 0 to 600 x 600 x 600 mm – 3.0 + (20 x length in m) µm</p> <p>Angle - 12 minutes of arc</p> <p>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</p> <p>Length, Diameter and Position 0 to 1500 x 3200 x 1100 mm – 5.0 + (10 x length in m) µm</p> <p>Angle – 2.0 minutes of arc</p>	Customer drawings and specifications BS 8888	Pride Park
SURFACE FINISH	By direct comparison (Ra only) ± 10% of Measured Value, Minimum 0.30 Ra	BS 1134-1 BS 1134-2	Pride Park
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	<p>General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of:</p> <p>Length, Diameter and Position 0 to 400 x 400 x 400 mm – 5.0 + (10 x length in m) µm</p> <p>Angle – 2.0 minutes of arc</p>	Customer drawings and specifications BS 8888	Inchinnan



4213

Accredited to
ISO/IEC 17025:2005

Schedule of Accreditation
issued by
United Kingdom Accreditation Service
2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

Trescal EMS - Rolls Royce
Issue No: 013 Issue date: 23 August 2017

Testing performed by the Organisation at the locations specified

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used	Location Code
ENGINEERING COMPONENTS FOR THE WEAPONS, AEROSPACE, MOTOR and GENERAL INDUSTRY	General dimensional measurements, made using a coordinate measuring machine, with best measurement capability of: Length, Diameter and Position 0 to 1600 x 2400 x 1000 mm - 5.0 + (10 x length in m) µm Angle – 2.0 minutes of arc	Customer drawings and specifications BS 8888	Washington
END			